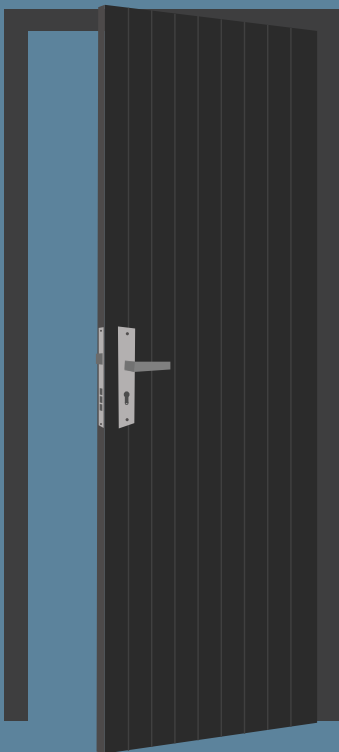


PRE-HUNG, FRAMED ALUMINIUM DOORS

ASSEMBLY INSTRUCTIONS FOR FLAT PACK FRAME AND DOOR

Contents:

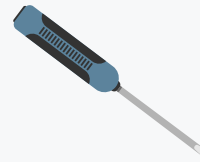
- Three-sided frame
- Base sill (RIP19 Threshold)
- Door (with RP31 Weather seal)
- Door Hardware (if applicable)
- 20 of 8x1" (8 gauge) pan head screws for fixing frame
- Selection of different thickness packers to pack out frame to wooden surround



Tools & Equipment Required:



4.5mm drill bit and countersink (for drilling holes in sill)



No. 2 Square Drive Screwdriver Bit (for 8 gauge screws)



Battery Drill

Assembly Instructions:

1. Remove all items from packaging to confirm no damage
2. On a level surface, assemble frame (3 pieces) using 8 x 1" screws
3. Install frame into opening using 8 x 2" screws, using packers if needed to hold frame level
4. Install hinge jamb first, ensuring it is plumb and true
5. Install lock jamb, ensuring packers are used to maintain an even distance between jambs
6. Install bottom sill by drilling holes and fixing screws to the floor. The sill does not attach directly to the frame.
7. Install door hinges to frame using 8 x 1" screws
8. Fit lock and furniture
9. Enjoy your Parkwood door